



# MATERIAL SAFETY DATA SHEET

## 1 CHEMICAL PRODUCT & COMPANY IDENTIFICATION

**Trade Name** INK TYPE O NT  
**MSDS Number** 366  
**Supplier** ITW TRANS TECH  
475 N. GARY AVENUE  
CAROL STREAM, IL 60188 USA

**Telephone Numbers - 24 Hour Emergency Assistance**  
Emergency (352)323-3500

**Telephone Numbers - General Assistance**  
Information (630)752-4000

## 2 COMPOSITION / INFORMATION ON INGREDIENTS

Ingredient Name	CAS Number	Concentration	Exposure Limits / Health Hazards
CYCLOHEXANONE	108-94-1	5 - 10 %	ACGIH TLV: 25ppm -OSHA TWA-50ppm (MAK)
TRIMETHYL BENZENE	108-67-8	1 - 5 %	OSHA PEL: 25ppm ACGIH TLV: 25ppm
ISOPROPYLBENZENE	98-82-8	1 - 5 %	OSHA PEL: 50ppm ACGIH TLV: 50ppm
XYLENES	1330-20-7	1 - 5 %	OSHA PEL: 100ppm ACGIH TLV: 100ppm
BENZYL ALCOHOL	100-51-6	10 - 20 %	ND

## 3 HAZARDS IDENTIFICATION

### Emergency Overview

NI

### Signs & Symptoms of Short-Term (Acute) Exposure

Excessive vapor concentration in air, especially in confined spaces, may cause asphyxiation. Excessive inhalation of vapors can cause nasal, throat and respiratory irritation, dizziness, weakness, fatigue, nausea, headache and possible unconsciousness. Eye contact causes irritation, redness, tearing, blurred vision. Eye contact with liquid or vapor causes severe irritation, redness, tearing, blurred vision. Vapors may cause severe eye irritation, redness, tearing and blurred vision. Prolonged skin contact may lead to extraction of natural oils with resultant dry skin, cracking, irritation and dermatitis. Swallowing may cause gastrointestinal irritation, nausea, vomiting and diarrhea. Notice: intentional misuse by deliberately concentrating and inhaling the contents maybe harmful or fatal. Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage.

### Effects of Long-Term (Chronic) Exposure

Health studies have shown that many solvents pose potential human health risks which may vary from person to person. As a precaution, exposure to liquids and vapors should be minimized. -Prolonged or continuous inhalation of vapors may result in delayed lung damage. -Repeated or prolonged inhalation of vapor may cause liver and kidney damage. Repeated inhalation of vapor in high concentration can change the blood picture.

## 4 FIRST AID MEASURES

### Skin

Wash with soap and water.

### Eye

Flush with water for at least 15 minutes, consult a physician.

### Inhalation

Move to fresh air. Give artificial respiration if necessary.

### Ingestion

Do not induce vomiting. Do not drink water, milk or oil. Consult physician or poison control center immediately. Treat symptomatically.

### Medical Conditions Aggravated by Exposure

ND

## 5 FIRE FIGHTING MEASURES

### Extinguishing Media

Chemical powder, carbon dioxide and foam

### Basic Fire Fighting Procedures

Water may be ineffective. Water should be used to cool containers exposed to fire. Fire fighting personnel should wear self-contained breathing apparatus.

### Unusual Fire & Explosion Hazards

Keep container tightly closed, isolate from heat, sparks, electrical equipment and open flame. Closed containers may explode when exposed to extreme heat. During emergency conditions over exposure to decomposition products may cause a health hazard. Symptoms may not be immediately apparent. Obtain medical attention.

Flash Point	43 C
Autolgnition Temperature	335 C
Flammability Limits in Air, Lower, % by Volume	0.8
Flammability Limits in Air, Upper, % by Volume	0.13

## 6 ACCIDENTAL RELEASE MEASURES

### Spill or Leak Procedure

Refer to protective measures listed in section 4, 5, 6, 8 and 9. Remove all sources of ignition, avoid breathing vapors, ventilate area, remove with liquid binding material.

## 7 HANDLING & STORAGE

### Handling

Do not take internally, use approved printing procedures, observe label precautions. Keep closures tight and container upright to prevent leakage. Do not weld or flame cut an empty drum, do not handle until the manufacturers safety precautions have been read and understood.

### Storage

Store containers out of sun and away from heat, sparks and open flames, close containers after each use. Consult N.F.P.A. Code for additional storage requirements.

### Ventilation

Adequate ventilation is required. See your safety equipment supplier for evaluation and recommendation. Provide ventilation to keep vapor concentration below the given tlv.

## 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

### Eye Protection: Personal Protection Equipments (PPE)

Use safety glasses designed to protect against splash of liquids.

### General

Eye bath and shower should be available. Use chemical resistant clothing. Liquid may penetrate shoes and leather causing delayed irritation.

## 9 PHYSICAL & CHEMICAL PROPERTIES

### Odor and Appearance

Colored paste with odor of organic solvents

<b>Boiling Point</b>	156 C
<b>Specific Gravity</b>	1.08
<b>Melting Point</b>	NI
<b>Percent Volatile</b>	Ingredients w/vapor pressure >0.1 mbar) - 553-616 g/l, depending on shade.
<b>Vapor Pressure</b>	5 NI
<b>Evaporation Rate</b>	Slower
<b>Vapor Density</b>	3-4 (Air = 1)
<b>Solubility In Water</b>	NI

## 10 STABILITY & REACTIVITY

### Stability/Incompatibility

Stable Avoid peroxides and other strong oxidizing materials.

### Hazardous Reactions/Decomposition Products

Carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.

### Hazardous Polymerization

Will not occur.

## 11 TOXICOLOGICAL INFORMATION

### Routes of Exposure

Inhalation, skin, eyes and ingestion.

## 12 ECOLOGICAL INFORMATION

## 13 DISPOSAL CONSIDERATIONS

### Waste Disposal

Incinerate in an approved facility, do not incinerate closed containers. Dispose of in accordance with federal, state, and local pollution control requirements.

## 14 TRANSPORT INFORMATION

Hazard Class	Combustible Liquid - Class II	UN/NA Code	1210
Labels Required	Combustible Liquid		

## 15 REGULATORY INFORMATION

**NFPA Ratings**

Health

Flammability

Reactivity

Special Hazards

**HMIS Ratings**

Health 1

Flammability 2

Reactivity 0

Personal Prot. Equip. B

**Following ingredients of this product are listed in SARA313**

SARA Listed Ingredient Name

CAS Number

Maximum %

XYLENES

1330-20-7

**Listed on the following Regulatory List(s)**

SARA 313

**16 OTHER INFORMATION****Disclaimer**

This information is furnished without warranty, expressed or implied, except that it is accurate to the best knowledge of ITW Trans Tech. The data on this sheet applies only to the specific material designated herein. ITW Trans Tech. assumes no legal responsibility for use of reliance upon this data.

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**Completed By**